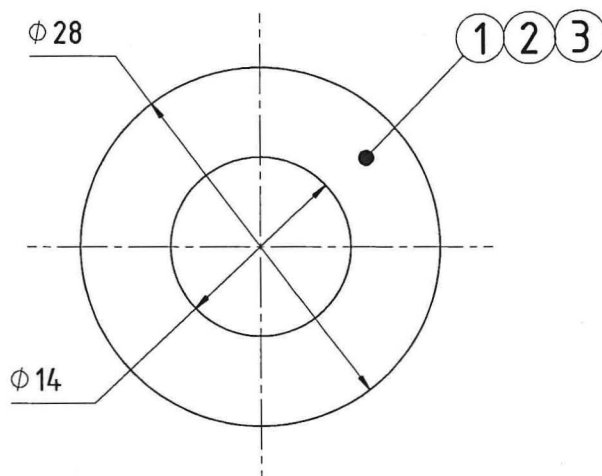


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	MOCKUP/PROT0/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UN CONTROLLED COPY

NOTE:-

PART SHALL BE ZINC PLATED AS PER SERVICE GRADE NO. 2 OF IS:1573-86 &  
CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW.

3	4	R105202400	ADJUSTING LINER, BAA	Φ28x4.0THK	IS:2062-06,Gr-E 250A		
2	6	R105202315	ADJUSTING LINER, BAA	Φ28x3.15THK	IS:2062-06,Gr-E 250A		
1	2	C100603200	ADJUSTING LINER, BAA	Φ28x2.0THK	IS:513-08, Gr-0		
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./I.S		Wt. (Kg)
					MATERIAL		

						PRODUCT	BMRCL METRO CARS						
						REF DRG							
						MATERIAL	-						
						HEAT TREAT. SURFACE TREAT. TITLE	APPD	MS	<i>DM</i>	21.08.19			
						ADJUSTING LINER, BAA	REV D	DB	<i>DM</i>	19.08.19			
							CHKD	DB	<i>DM</i>	17.08.19			
							DRWN	DM					
							SCALE		SHEET	Wt.(kg)			
							2:1		1 OF 1	-			
							DRG No.	926-83210			ALT		
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	BEML LIMITED							